

CERTIFICATE

Welding of railway vehicles and components according to: EN 15085-2

This Certificate is issued to:

TALLERES CIVIA, S.L.

Pol. Ind. Vilanoveta, Calle Teixidores, Nve 11,
08812 Sant Pere de Ribes, Barcelona. Spain.

Is qualified to perform welding work within the range of certification of

Certification Level CL1 according to EN 15085-2:2020+A2:2025; Type of activity: P

Type of components:

New manufacture of rail vehicles

Welding processes and base material groups:

Welding processes according to EN ISO 4063	Base material group to CEN ISO/TR 15608	Dimensions	Comments
135	1.2	t = 3 - 20 mm	FW, Partly Mech.
	1.4	t = 0.5 - 20 mm	BW, Partly Mech.
	8.1	t = 3 - 24 mm	BW/FW, Partly Mech.
141	23.1	t = 0.5 - 6 mm	BW, Manually
	8.1	t = 0.5 - 2 mm	BW/FW, Manually
	2.2/1.2	3-14 mm	BW, Manually
142/135	8.1/2.2	1.5-6 mm/3-12 mm	BW, Man+Partly Mech.
	8.1	1.5 -6 mm/3-8 mm	BW, Man+Partly Mech.
131	23.1	t = 3 - 10 mm	FW, Partly Mech.
	23.1	t = 3 - 12 mm	BW, Partly Mech.

Responsible welding coordinator (RWC): Eduardo Gimeno Fuentes (Level A-Ext) **born:** 14.11.1975

Deputy welding coordinator (DWC): Oscar Real Moreno (Level C)

born: 03.05.2006

Comments: see reverse.

Certificate No: LRQA/15085/CL1/341/24/OA2

Valid: from 13 may 2026 to 28 may 2027

Issued on: 13 may 2026

Auditor: Vicente Rouco

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Juan Antonio Pozo - Head of MCB

General regulations (see annex)

Annex certificate No: LRQA/15085/CL1/341/24/0 A2

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Comments:

This Certificate is subject to monitoring of compliance by LRQA Inspection Iberia S.A. as required by the standard EN 15085-2.

The welding coordinator Eduardo Gimeno is entitled to test welders / operators in accordance with the relevant standards within the scope of this certificate.

Small manufacturer in accordance with EN15085-2 Annex C

General regulations

according to EN 15085-2:2020+A2:2025

Revocation of the Certificate

The manufacturer certification body issuing this certificate may revoke the certificate if:

- there are justified doubts as to the proper execution of the welding work according to the stated Standards,
- there are justified doubts as to the proper welding coordination according to the stated standards,
- no recognized welding coordinator is available any longer,
- no valid qualification test certificates for the welders and welding operators according to the specified standards are available,
- welders or welding operators without tested qualifications have been entrusted with the execution of welding work under the stated standards,
- other conditions according to the stated standards are no longer satisfied,
- the manufacturer certification body was refused an opportunity to perform the annual verification,
- the welding manufacturer waives the certificate,

The welding manufacturer shall acknowledge the revocation in writing to the manufacturer certification body. If a valid certificate is to be renewed, the renewal must be applied for with the manufacturer certification body at least three months before the end of the period of validity of the current certificate.

Distribution list:

1. Applicant (original- Email)
2. LRQA Inspection Iberia Madrid



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